Taper Bushes - Imperial

1008

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
3/8	0.13	0.125 x 0.060	0.125 x 0.072
7/16	0.12	0.125 x 0.060	0.125 x 0.072
1/2	0.12	0.125 x 0.060	0.125 x 0.072
9/16	0.11	0.125 x 0.060	0.125 x 0.072
5/8	0.11	0.188 x 0.088	0.188 x 0.107
11/16	0.10	0.188 x 0.088	0.188 x 0.107
3/4	0.09	0.188 x 0.088	0.188 x 0.107
13/16	0.09	0.250 x 0.115	0.250 x 0.142
7/8	0.08	0.250 x 0.115	0.250 x 0.142
15/16	0.07	0.250 x 0.115	0.250 x 0.142
1*	0.06	0.250 x 0.052*	0.250 x 0.142

1108

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
3/8	0.15	0.125 x 0.060	0.125 x 0.072
7/16	0.14	0.125 x 0.060	0.125 x 0.072
1/2	0.14	0.125 x 0.060	0.125 x 0.072
9/16	0.13	0.188 x 0.088	0.188 x 0.107
5/8	0.13	0.188 x 0.088	0.188 x 0.107
11/16	0.12	0.188 x 0.088	0.188 x 0.107
3/4	0.11	0.188 x 0.088	0.188 x 0.107
13/16	0.11	0.250 x 0.115	0.250 x 0.142
7/8	0.10	0.250 x 0.115	0.250 x 0.142
15/16	0.09	0.250 x 0.115	0.250 x 0.142
1	0.08	0.250 x 0.115	0.250 x 0.142
1.1/16	0.07	0.312 x 0.065*	0.312 x 0.177
1.1/8*	0.06	0.312 x 0.065*	0.312 x 0.177

1210

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1/2	0.25	0.125 x 0.060	0.125 x 0.072
9/16	0.24	0.188 x 0.088	0.188 x 0.107
5/8	0.24	0.188 x 0.088	0.188 x 0.107
11/16	0.23	0.188 x 0.088	0.188 x 0.107
3/4	0.22	0.188 x 0.088	0.188 x 0.107
13/16	0.21	0.250 x 0.115	0.250 x 0.142
7/8	0.20	0.250 x 0.115	0.250 x 0.142
15/16	0.19	0.250 x 0.115	0.250 x 0.142
1	0.18	0.250 x 0.115	0.250 x 0.142
1.1/16	0.17	0.312 x 0.112	0.312 x 0.177
1.1/8	0.15	0.312 x 0.112	0.312 x 0.177
1.3/16	0.14	0.312 x 0.112	0.312 x 0.177
1.1/4	0.13	0.312 x 0.112	0.312 x 0.177
1.5/16	0.12	0.375 x 0.112	0.375 x 0.213

1215

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
9/16	0.38	0.188 x 0.088	0.188 x 0.101
5/8	0.36	0.188 x 0.088	0.188 x 0.101
11/16	0.34	0.188 x 0.088	0.188 x 0.107
3/4	0.33	0.188 x 0.088	0.188 x 0.107
13/16	0.32	0.250 x 0.115	0.250 x 0.142
7/8	0.30	0.250 x 0.115	0.250 x 0.142
15/16	0.28	0.250 x 0.115	0.250 x 0.142
1	0.27	0.250 x 0.115	0.250 x 0.142
1.1/16	0.25	0.312 x 0.112	0.312 x 0.177
1.1/8	0.23	0.312 x 0.112	0.312 x 0.177
1.3/16	0.21	0.312 x 0.112	0.312 x 0.177
1.1/4	0.20	0.312 x 0.112	0.312 x 0.177

1310

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1/2	0.31	0.125 x 0.060	0.125 x 0.072
5/8	0.30	0.188 x 0.088	0.188 x 0.107
3/4	0.28	0.188 x 0.088	0.188 x 0.107
7/8	0.26	0.250 x 0.115	0.250 x 0.142
1	0.24	0.250 x 0.115	0.250 x 0.142
1.1/8	0.21	0.312 x 0.112	0.312 x 0.177
1.1/4	0.19	0.312 x 0.112	0.312 x 0.177
1.3/8	0.16	0.375 x 0.110	0.375 x 0.213

1610

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1/2	0.38	0.125 x 0.060	0.125 x 0.072
9/16	0.37	0.188 x 0.088	0.188 x 0.107
5/8	0.37	0.188 x 0.088	0.188 x 0.107
11/16	0.36	0.188 x 0.088	0.188 x 0.107
3/4	0.35	0.188 x 0.088	0.188 x 0.107
13/16	0.34	0.250 x 0.115	0.250 x 0.142
7/8	0.33	0.250 x 0.115	0.250 x 0.142
15/16	0.32	0.250 x 0.115	0.250 x 0.142
1	0.31	0.250 x 0.115	0.250 x 0.142
1.1/16	0.30	0.312 x 0.112	0.312 x 0.177
1.1/8	0.28	0.312 x 0.112	0.312 x 0.177
1.3/16	0.27	0.312 x 0.112	0.312 x 0.177
1.1/4	0.26	0.312 x 0.112	0.312 x 0.177
1.5/16	0.24	0.375 x 0.110	0.375 x 0.213
1.3/8	0.22	0.375 x 0.110	0.375 x 0.213
1.7/16	0.21	0.375 x 0.110	0.375 x 0.213
1.1/2	0.19	0.375 x 0.110	0.375 x 0.213
1.9/16	0.17	0.438 x 0.134	0.438 x 0.248
1.5/8	0.16	0.438 x 0.134	0.438 x 0.248
1.11/16	0.15	0.438 x 0.134	0.438 x 0.248

† Net weight including screws.

Keyways are parallel and in accordance with BS46: Part 1:1958, with the exception of those marked* which are shallower.
Depth of key measured at centre

Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused. All dimensions in inches unless otherwise stated.

Taper Bushes - Imperial

1615

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1/2	0.58	0.125 x 0.060	0.125 x 0.072
5/8	0.56	0.188 x 0.088	0.188 x 0.107
3/4	0.54	0.188 x 0.088	0.188 x 0.107
7/8	0.51	0.250 x 0.115	0.250 x 0.142
1	0.48	0.250 x 0.115	0.250 x 0.142
1.1/8	0.44	0.312 x 0.112	0.312 x 0.177
1.1/4	0.40	0.312 x 0.112	0.312 x 0.177
1.5/16	0.37	0.375 x 0.110	0.375 x 0.213
1.3/8	0.35	0.375 x 0.110	0.375 x 0.213
1.7/16	0.32	0.375 x 0.110	0.375 x 0.213
1.1/2	0.30	0.375 x 0.110	0.375 x 0.213
1.5/8*	0.26	0.438 x 0.103*	0.438 x 0.248

2012

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
7/16	0.79	0.125 x 0.060	0.125 x 0.072
9/16	0.77	0.188 x 0.088	0.188 x 0.107
5/8	0.76	0.188 x 0.088	0.188 x 0.107
11/16	0.75	0.188 x 0.088	0.188 x 0.107
3/4	0.74	0.188 x 0.088	0.188 x 0.107
13/16	0.72	0.250 x 0.115	0.250 x 0.142
7/8	0.71	0.250 x 0.115	0.250 x 0.142
15/16	0.70	0.250 x 0.115	0.250 x 0.142
1	0.69	0.250 x 0.115	0.250 x 0.142
1.1/16	0.67	0.312 x 0.112	0.312 x 0.177
1.1/8	0.65	0.312 x 0.112	0.312 x 0.177
1.3/16	0.64	0.312 x 0.112	0.312 x 0.177
1.1/4	0.62	0.312 x 0.112	0.312 x 0.177
1.5/16	0.60	0.375 x 0.110	0.375 x 0.213
1.3/8	0.58	0.375 x 0.110	0.375 x 0.213
1.7/16	0.56	0.375 x 0.110	0.375 x 0.213
1.1/2	0.54	0.375 x 0.110	0.375 x 0.213
1.9/16	0.52	0.438 x 0.134	0.438 x 0.248
1.5/8	0.49	0.438 x 0.134	0.438 x 0.248
1.11/16	0.47	0.438 x 0.134	0.438 x 0.248
1.3/4	0.44	0.438 x 0.134	0.438 x 0.248
1.13/16	0.42	0.500 x 0.131	0.500 x 0.283
1.7/8	0.39	0.500 x 0.131	0.500 x 0.283
1.15/16	0.36	0.500 x 0.131	0.500 x 0.283
2	0.35	0.500 x 0.131	0.500 x 0.283

2517

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
3/4	1.64	0.188 x 0.088	0.188 x 0.107
13/16	1.62	0.250 x 0.115	0.250 x 0.142
7/8	1.61	0.250 x 0.115	0.250 x 0.142
15/16	1.59	0.250 x 0.115	0.250 x 0.142
1	1.57	0.250 x 0.115	0.250 x 0.142
1.1/16	1.55	0.312 x 0.112	0.312 x 0.177
1.1/8	1.53	0.312 x 0.112	0.312 x 0.177
1.3/16	1.51	0.312 x 0.112	0.312 x 0.177
1.1/4	1.48	0.312 x 0.112	0.312 x 0.177
1.5/16	1.45	0.375 x 0.110	0.375 x 0.213
1.3/8	1.42	0.375 x 0.110	0.375 x 0.213
1.7/16	1.39	0.375 x 0.110	0.375 x 0.213
1.1/2	1.36	0.375 x 0.110	0.375 x 0.213
1.9/16	1.33	0.438 x 0.134	0.438 x 0.248
1.5/8	1.30	0.438 x 0.134	0.438 x 0.248
1.11/16	1.26	0.438 x 0.134	0.438 x 0.248
1.3/4	1.23	0.438 x 0.134	0.438 x 0.248
1.13/16	1.19	0.500 x 0.131	0.500 x 0.263
1.7/8	1.15	0.500 x 0.131	0.500 x 0.263
1.15/16	1.11	0.500 x 0.131	0.500 x 0.263
2	1.07	0.500 x 0.131	0.500 x 0.283
2.1/8	0.99	0.625 x 0.185	0.625 x 0.354
2.3/16	0.94	0.625 x 0.185	0.625 x 0.354
2.1/4	0.90	0.625 x 0.185	0.625 x 0.354
2.5/16	0.85	0.625 x 0.185	0.625 x 0.354
2.3/8	0.80	0.625 x 0.185	0.625 x 0.354
2.7/16	0.75	0.625 x 0.185	0.625 x 0.354
2.1/2	0.70	0.625 x 0.185	0.625 x 0.354

2525

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
7/8	2.12	0.250 x 0.115	0.250 x 0.142
1	2.07	0.250 x 0.115	0.250 x 0.142
1.1/8	2.01	0.312 x 0.112	0.312 x 0.177
1.1/4	1.93	0.312 x 0.112	0.312 x 0.177
1.3/8	1.86	0.375 x 0.110	0.375 x 0.213
1.1/2	1.77	0.375 x 0.110	0.375 x 0.213
1.5/8	1.68	0.438 x 0.134	0.438 x 0.248
1.3/4	1.58	0.438 x 0.134	0.438 x 0.248
1.7/8	1.47	0.500 x 0.131	0.500 x 0.283
2	1.36	0.500 x 0.131	0.500 x 0.283
2.1/8	1.23	0.625 x 0.185	0.625 x 0.364
2.1/4	1.10	0.625 x 0.185	0.625 x 0.354
2.3/8	0.97	0.625 x 0.185	0.625 x 0.354
2.1/2	0.82	0.625 x 0.153*	0.625 x 0.354

† Net weight including screws.

Keyways are parallel and in accordance with BS46: Part 1:1958, with the exception of those marked* which are shallower.
Depth of key measured at centre

All dimensions in inches unless otherwise stated. Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused.

Taper Bushes - Imperial

3020

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1.1/16	2.85	0.312 x 0.112	0.212 x 0.177
1.3/16	2.80	0.312 x 0.112	0.212 x 0.177
1.1/4	2.75	0.312 x 0.112	0.212 x 0.177
1.5/16	2.72	0.375 x 0.110	0.375 x 0.213
1.3/8	2.69	0.375 x 0.110	0.375 x 0.213
1.7/16	2.65	0.375 x 0.110	0.375 x 0.213
1.1/2	2.62	0.375 x 0.110	0.375 x 0.213
1.9/16	2.59	0.438 x 0.134	0.438 x 0.248
1.5/8	2.55	0.438 x 0.134	0.438 x 0.248
1.11/16	2.51	0.438 x 0.134	0.438 x 0.248
1.3/4	2.47	0.438 x 0.134	0.438 x 0.248
1.13/16	2.43	0.500 x 0.131	0.500 x 0.283
1.7/8	2.38	0.500 x 0.131	0.500 x 0.283
1.15/16	2.33	0.500 x 0.131	0.500 x 0.283
2	2.29	0.500 x 0.131	0.500 x 0.283
2.1/16	2.24	0.625 x 0.185	0.625 x 0.354
2.1/8	2.19	0.625 x 0.185	0.625 x 0.354
2.3/16	2.14	0.625 x 0.185	0.625 x 0.354
2.1/4	2.09	0.625 x 0.185	0.625 x 0.354
2.5/16	2.04	0.625 x 0.185	0.625 x 0.354
2.3/8	1.98	0.625 x 0.185	0.625 x 0.354
2.7/16	1.92	0.625 x 0.185	0.625 x 0.354
2.1/2	1.86	0.625 x 0.185	0.625 x 0.354
2.9/16	1.80	0.750 x 0.209	0.750 x 0.424
2.5/8	1.74	0.750 x 0.209	0.750 x 0.424
2.11/16	1.68	0.750 x 0.209	0.750 x 0.424
2.3/4	1.61	0.750 x 0.209	0.750 x 0.424
2.13/16	1.55	0.750 x 0.209	0.750 x 0.424
2.7/8	1.48	0.750 x 0.209	0.750 x 0.424
2.15/16	1.41	0.750 x 0.209	0.750 x 0.424
3	1.34	0.750 x 0.209	0.750 x 0.424

3030

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1.1/4	3.87	0.312 x 0.112	0.312 x 0.177
1.3/8	3.77	0.375 x 0.110	0.375 x 0.213
1.1/2	3.67	0.375 x 0.110	0.375 x 0.213
1.5/8	3.56	0.438 x 0.134	0.438 x 0.248
1.11/16	3.50	0.438 x 0.134	0.438 x 0.248
1.3/4	3.44	0.438 x 0.134	0.438 x 0.248
1.13/16	3.38	0.500 x 0.131	0.500 x 0.283
1.7/8	3.31	0.500 x 0.131	0.500 x 0.283
1.15/16	3.24	0.500 x 0.131	0.500 x 0.283
2	3.17	0.500 x 0.131	0.500 x 0.283
2.1/16	3.09	0.625 x 0.185	0.625 x 0.354
2.1/8	3.02	0.625 x 0.185	0.625 x 0.354
2.3/16	2.95	0.625 x 0.185	0.625 x 0.354
2.1/4	2.87	0.625 x 0.185	0.625 x 0.354
2.5/16	2.77	0.625 x 0.185	0.625 x 0.354
2.3/8	2.70	0.625 x 0.185	0.625 x 0.354
2.7/16	2.61	0.625 x 0.185	0.625 x 0.354
2.1/2	2.53	0.625 x 0.185	0.625 x 0.354
2.9/16	2.44	0.750 x 0.209	0.750 x 0.424
2.5/8	2.35	0.750 x 0.209	0.750 x 0.424
2.11/16	2.25	0.750 x 0.209	0.750 x 0.424
2.3/4	2.16	0.750 x 0.209	0.750 x 0.424
2.13/16	2.06	0.750 x 0.209	0.750 x 0.424
2.7/8	1.96	0.750 x 0.209	0.750 x 0.424
2.15/16	1.85	0.750 x 0.209	0.750 x 0.424
3	1.75	0.750 x 0.209	0.750 x 0.424

† Net weight including screws.

Keyways are parallel and in accordance with BS46: Part 1:1958, with the exception of those marked* which are shallower.
Depth of key measured at centre

Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused.

All dimensions in inches unless otherwise stated.

Taper Bushes - Imperial

3525

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1.1/2	4.83	0.375 x 0.110	0.375 x 0.213
1.5/8	4.74	0.438 x 0.134	0.438 x 0.248
1.9/16	4.71	0.438 x 0.134	0.438 x 0.248
1.11/16	4.67	0.438 x 0.134	0.438 x 0.248
1.3/4	4.64	0.438 x 0.134	0.438 x 0.248
1.13/16	4.59	0.500 x 0.131	0.500 x 0.283
1.7/8	4.53	0.500 x 0.131	0.500 x 0.283
1.15/16	4.48	0.500 x 0.131	0.500 x 0.283
2	4.41	0.500 x 0.131	0.500 x 0.283
2.1/16	4.35	0.625 x 0.185	0.625 x 0.354
2.1/8	4.29	0.625 x 0.185	0.625 x 0.354
2.3/16	4.23	0.625 x 0.185	0.625 x 0.354
2.1/4	4.16	0.625 x 0.185	0.625 x 0.354
2.5/16	4.09	0.625 x 0.185	0.625 x 0.354
2.3/8	4.02	0.625 x 0.185	0.625 x 0.354
2.7/16	3.95	0.625 x 0.185	0.625 x 0.354
2.1/2	3.88	0.625 x 0.185	0.625 x 0.354
2.9/16	3.81	0.750 x 0.209	0.750 x 0.424
2.5/8	3.73	0.750 x 0.209	0.750 x 0.424
2.11/16	3.65	0.750 x 0.209	0.750 x 0.424
2.3/4	3.57	0.750 x 0.209	0.750 x 0.424
2.13/16	3.48	0.750 x 0.209	0.750 x 0.424
2.7/8	3.40	0.750 x 0.209	0.750 x 0.424
2.15/16	3.32	0.750 x 0.209	0.750 x 0.424
3	3.23	0.750 x 0.209	0.750 x 0.424
3.1/16	3.14	0.875 x 0.264	0.875 x 0.495
3.1/8	3.04	0.875 x 0.264	0.875 x 0.495
3.3/16	2.95	0.875 x 0.264	0.875 x 0.495
3.1/4	2.85	0.875 x 0.264	0.875 x 0.495
3.5/16	2.76	0.875 x 0.264	0.875 x 0.495
3.3/8	2.66	0.875 x 0.264	0.875 x 0.495
3.7/16	2.55	0.875 x 0.264	0.875 x 0.495
3.1/2	2.45	0.875 x 0.264	0.875 x 0.495
3.9/16	2.35	1.000 x 0.318	1.000 x 0.566
3.11/16	2.25	1.000 x 0.318	1.000 x 0.566
3.3/4*	2.15	1.000 x 0.245*	1.000 x 0.566
3.13/16*	1.99	1.000 x 0.245*	1.000 x 0.566
3.15/16*	1.82	1.000 x 0.155*	1.000 x 0.566
4*	1.66	1.000 x 0.155*	1.000 x 0.566

3535

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1.1/2	6.43	0.375 x 0.110	0.375 x 0.213
1.9/16	6.36	0.438 x 0.134	0.438 x 0.248
1.5/8	6.30	0.438 x 0.134	0.438 x 0.248
1.11/16	6.23	0.438 x 0.134	0.438 x 0.248
1.3/4	6.16	0.438 x 0.134	0.438 x 0.248
1.13/16	6.09	0.500 x 0.131	0.500 x 0.283
1.7/8	6.01	0.500 x 0.131	0.500 x 0.283
1.15/16	5.93	0.500 x 0.131	0.500 x 0.283
2	5.85	0.500 x 0.131	0.500 x 0.283
2.1/16	5.77	0.625 x 0.185	0.625 x 0.354
2.1/8	5.68	0.625 x 0.185	0.625 x 0.354
2.3/16	5.59	0.625 x 0.185	0.625 x 0.354
2.1/4	5.49	0.625 x 0.185	0.625 x 0.354
2.5/16	5.39	0.625 x 0.185	0.625 x 0.354
2.3/8	5.30	0.625 x 0.185	0.625 x 0.354
2.7/16	5.20	0.625 x 0.185	0.625 x 0.354
2.1/2	5.10	0.625 x 0.185	0.625 x 0.354
2.9/16	4.99	0.750 x 0.209	0.750 x 0.424
2.5/8	4.88	0.750 x 0.209	0.750 x 0.424
2.11/16	4.77	0.750 x 0.209	0.750 x 0.424
2.3/4	4.66	0.750 x 0.209	0.750 x 0.424
2.13/16	4.55	0.750 x 0.209	0.750 x 0.424
2.7/8	4.43	0.750 x 0.209	0.750 x 0.424
2.15/16	4.30	0.750 x 0.209	0.750 x 0.424
3	4.18	0.750 x 0.209	0.750 x 0.424
3.1/16	4.06	0.875 x 0.264	0.875 x 0.495
3.1/8	3.93	0.875 x 0.264	0.875 x 0.495
3.3/16	3.80	0.875 x 0.264	0.875 x 0.495
3.1/4	3.66	0.875 x 0.264	0.875 x 0.495
3.5/16	3.53	0.875 x 0.264	0.875 x 0.495
3.3/8	3.39	0.875 x 0.264	0.875 x 0.495
3.7/16	3.24	0.875 x 0.264	0.875 x 0.495
3.1/2	3.10	0.875 x 0.264	0.875 x 0.495

4030

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1.3/4	7.38	0.438 x 0.134	0.438 x 0.248
1.7/8	7.25	0.500 x 0.131	0.500 x 0.283
2	7.12	0.500 x 0.131	0.500 x 0.283
2.1/8	6.97	0.625 x 0.185	0.625 x 0.354
2.1/4	6.81	0.625 x 0.185	0.625 x 0.354
2.3/8	6.65	0.625 x 0.185	0.625 x 0.354
2.1/2	6.47	0.625 x 0.185	0.625 x 0.354
2.5/8	6.29	0.750 x 0.209	0.750 x 0.424
2.3/4	6.10	0.750 x 0.209	0.750 x 0.424
2.7/8	5.90	0.750 x 0.209	0.750 x 0.424
3	5.69	0.750 x 0.209	0.750 x 0.424
3.1/8	5.47	0.875 x 0.264	0.875 x 0.495
3.1/4	5.24	0.875 x 0.264	0.875 x 0.495
3.3/8	5.01	0.875 x 0.264	0.875 x 0.495
3.1/2	4.67	0.875 x 0.264	0.875 x 0.495
3.3/4	4.25	1.000 x 0.318	1.000 x 0.566
4	3.69	1.000 x 0.318	1.000 x 0.566
4.1/4	3.30	1.250 x 0.366	1.250 x 0.707
4.1/2*	2.63	1.250 x 0.255*	1.250 x 0.707

† Net weight including screws.

Bold italic type indicates bushes made of **GGG Cast Iron.**

Keyways are parallel and in accordance with BS46:Part 1:1958, with the exception of those marked* which are shallower.

Depth of key measured at centre.

All dimensions in inches unless otherwise stated. Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused.

Taper Bushes - Imperial

4040

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
1.3/4	9.61	0.438 x 0.134	0.438 x 0.248
1.7/8	9.43	0.500 x 0.131	0.500 x 0.283
2	9.25	0.500 x 0.131	0.500 x 0.238
2.1/16	9.15	0.625 x 0.185	0.625 x 0.354
2.1/8	9.05	0.625 x 0.185	0.625 x 0.354
2.3/16	8.95	0.625 x 0.185	0.625 x 0.354
2.1/4	8.85	0.625 x 0.185	0.625 x 0.354
2.5/16	8.74	0.625 x 0.185	0.625 x 0.354
2.3/8	8.63	0.625 x 0.185	0.625 x 0.354
2.7/16	8.51	0.625 x 0.185	0.625 x 0.354
2.1/2	8.39	0.625 x 0.185	0.625 x 0.354
2.9/16	8.27	0.750 x 0.209	0.750 x 0.424
2.5/8	8.15	0.750 x 0.209	0.750 x 0.424
2.11/16	8.03	0.750 x 0.209	0.750 x 0.424
2.3/4	7.90	0.750 x 0.209	0.750 x 0.424
2.13/16	7.77	0.750 x 0.209	0.750 x 0.424
2.7/8	7.63	0.750 x 0.209	0.750 x 0.424
2.15/16	7.49	0.750 x 0.209	0.750 x 0.424
3	7.35	0.750 x 0.209	0.750 x 0.424
3.1/16	7.21	0.875 x 0.264	0.875 x 0.495
3.1/8	7.06	0.875 x 0.264	0.875 x 0.495
3.3/16	6.91	0.875 x 0.264	0.875 x 0.495
3.1/4	6.75	0.875 x 0.264	0.875 x 0.495
3.5/16	6.59	0.875 x 0.264	0.875 x 0.495
3.3/8	6.44	0.875 x 0.264	0.875 x 0.495
3.7/16	6.28	0.875 x 0.264	0.875 x 0.495
3.1/2	6.11	0.875 x 0.264	0.875 x 0.495
3.9/16	5.72	1.000 x 0.318	1.000 x 0.566
3.3/4	5.42	1.000 x 0.318	1.000 x 0.566
3.11/16	5.24	1.000 x 0.318	1.000 x 0.566
3.13/16	5.06	1.000 x 0.318	1.000 x 0.566
3.15/16	4.88	1.000 x 0.318	1.000 x 0.566
4	4.69	1.000 x 0.318	1.000 x 0.566

4535

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
2.1/4	10.21	0.625 x 0.185	0.625 x 0.354
2.3/8	10.01	0.625 x 0.185	0.625 x 0.354
2.1/2	9.81	0.625 x 0.185	0.625 x 0.354
2.5/8	9.60	0.750 x 0.209	0.750 x 0.424
2.3/4	9.37	0.750 x 0.209	0.750 x 0.424
2.7/8	9.14	0.750 x 0.209	0.750 x 0.424
3	8.90	0.750 x 0.209	0.750 x 0.424
3.1/8	8.64	0.875 x 0.264	0.875 x 0.495
3.1/4	8.38	0.875 x 0.264	0.875 x 0.495
3.3/8	8.10	0.875 x 0.264	0.875 x 0.495
3.1/2	7.81	0.875 x 0.264	0.875 x 0.495
3.3/4	7.21	1.000 x 0.318	1.000 x 0.566
4	6.56	1.000 x 0.318	1.000 x 0.566
4.1/4	5.88	1.250 x 0.366	1.250 x 0.707
4.1/2	5.15	1.250 x 0.366	1.250 x 0.707
4.3/4	4.65	1.250 x 0.366	1.250 x 0.707
5*	3.78	1.250 x 0.358*	1.250 x 0.707

4545

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
2.3/16	13.69	0.625 x 0.185	0.625 x 0.354
2.1/4	13.56	0.625 x 0.185	0.625 x 0.354
2.5/16	13.44	0.625 x 0.185	0.625 x 0.354
2.3/8	13.32	0.625 x 0.185	0.625 x 0.354
2.7/16	13.19	0.625 x 0.185	0.625 x 0.354
2.1/2	13.06	0.625 x 0.185	0.625 x 0.354
2.5/8	12.78	0.750 x 0.209	0.750 x 0.424
2.3/4	12.50	0.750 x 0.209	0.750 x 0.424
2.7/8	12.19	0.750 x 0.209	0.750 x 0.424
3	11.88	0.750 x 0.209	0.750 x 0.424
3.1/16	11.72	0.875 x 0.264	0.875 x 0.495
3.1/8	11.55	0.875 x 0.264	0.875 x 0.495
3.1/4	11.21	0.875 x 0.264	0.875 x 0.495
3.3/8	10.86	0.875 x 0.264	0.875 x 0.495
3.7/16	10.68	0.875 x 0.264	0.875 x 0.495
3.1/2	10.49	0.875 x 0.264	0.875 x 0.495
3.9/16	10.11	1.000 x 0.318	1.000 x 0.566
3.3/4	9.72	1.000 x 0.318	1.000 x 0.566
3.13/16	9.28	1.000 x 0.318	1.000 x 0.566
4	8.89	1.000 x 0.318	1.000 x 0.566
4.1/4	8.00	1.250 x 0.366	1.250 x 0.707
4.5/16	7.54	1.250 x 0.366	1.250 x 0.707
4.1/2	7.07	1.250 x 0.366	1.250 x 0.707

5040

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
3	12.88	0.750 x 0.209	0.750 x 0.424
3.1/8	12.59	0.875 x 0.264	0.875 x 0.495
3.1/4	12.29	0.875 x 0.264	0.875 x 0.495
3.3/8	11.97	0.875 x 0.264	0.875 x 0.495
3.1/2	11.65	0.875 x 0.264	0.875 x 0.495
3.3/4	10.96	1.000 x 0.318	1.000 x 0.566
4	10.22	1.000 x 0.318	1.000 x 0.566
4.1/4	9.44	1.250 x 0.366	1.250 x 0.707
4.1/2	8.61	1.250 x 0.366	1.250 x 0.707
4.3/4	7.73	1.250 x 0.366	1.250 x 0.707
5	6.80	1.250 x 0.366	1.250 x 0.707

† Net weight including screws.

Bold italic type indicates bushes made of **GGG Cast Iron.**

Keyways are parallel and in accordance with BS46:Part 1:1958, with the exception of those marked* which are shallower.

Depth of key measured at centre.

Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused.

All dimensions in inches unless otherwise stated.

Taper Bushes - Imperial

5050

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
3	15.66	0.750 x 0.209	0.750 x 0.424
3.1/8	15.30	0.875 x 0.264	0.875 x 0.495
3.1/4	14.92	0.875 x 0.264	0.875 x 0.495
3.7/16	14.52	0.875 x 0.264	0.875 x 0.495
3.1/2	14.12	0.875 x 0.264	0.875 x 0.495
3.3/4	13.26	1.000 x 0.318	1.000 x 0.566
4	12.34	1.000 x 0.318	1.000 x 0.566
4.1/4	11.36	1.250 x 0.366	1.250 x 0.707
4.7/16	10.84	1.250 x 0.366	1.250 x 0.707
4.1/2	10.32	1.250 x 0.366	1.250 x 0.707
4.3/4	9.22	1.250 x 0.366	1.250 x 0.707
5	8.06	1.250 x 0.366	1.250 x 0.707

† Net weight including screws.

Keyways are parallel and in accordance with BS46:Part 1:1958, with the exception of those marked* which are shallower.

Depth of key measured at centre.

NOTE

Challenge can manufacture larger taper bush sizes including 6050, 7060 and 8065. These are available to order with the following maximum bores:

6050 150 mm or 6”
7060 175 mm or 7”
8065 200 mm or 8”

Pilot bore taper bushes in these sizes are also available.

All dimensions in inches unless otherwise stated. Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused.