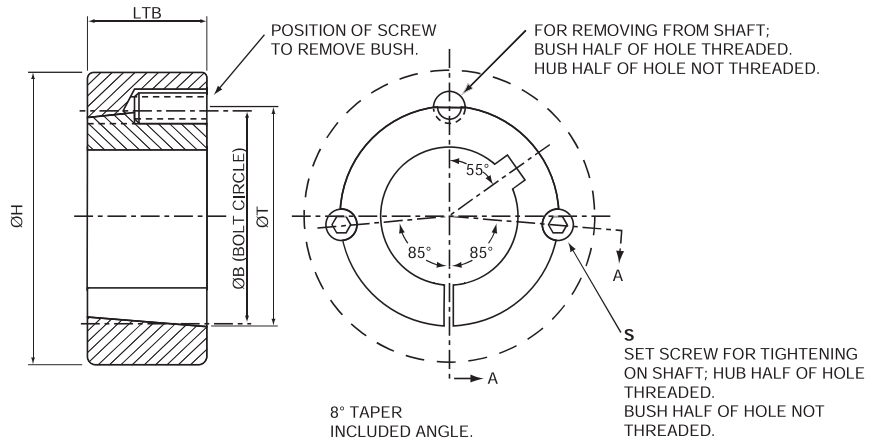
Taper Bushes

Range and Material Specifications:

Challenge Taper Bushes are manufactured to the highest quality standards using GG22 - 25 cast iron depending on size. Thin wall bushes are produced either from C45 steel or GGG close grain cast iron. All surfaces are carefully machined to provide maximum contact area and transmission of torque.

In excess of 700 sizes of Challenge Taper Bushes are manufactured and stocked making this one of the most comprehensive ranges available today.

1008 to 3030



Taper Bush 1008 to 3030

Bush Size	T	LTB	Minimum hub Dia H UTS 200 N/mm² GG Iron	UTS 250 N/mm² GG Iron	UTS 420 N/mm² Steel	B	Set Screws S Quantity	Size (BSW)
1008	35.20	22.3	59	54	51	33.73	2	1/4" x 1/2"
1108	38.38	22.3	61	57	54	36.92	2	1/4" x 1/2"
1210	47.62	25.4	99	86	78	44.44	2	3/8" x 5/8"
1215	47.62	38.1	79	73	68	44.44	2	3/8" x 5/8"
1310	50.80	25.4	100	88	80	47.63	2	3/8" x 5/8"
1610	57.15	25.4	102	92	85	53.97	2	3/8" x 5/8"
1615	57.15	38.1	86	81	77	53.97	2	3/8" x 5/8"
2012	69.85	31.8	115	106	99	66.68	2	7/16" x 7/8"
2517	85.73	44.5	125	119	113	82.55	2	1/2" x 1"
2525	85.73	63.5	115	111	108	82.56	2	1/2" x 1"
3020	107.96	50.8	154	146	140	101.60	2	5/8" x 1.1/4"
3030	107.96	76.2	141	136	132	101.60	2	5/8" x 1.1/4"

Severe operating conditions may require the use of a larger diameter hub.

All dimensions in millimetres unless otherwise stated. Every effort has been taken to ensure that the data listed in this catalogue is correct. Challenge accepts no liability for any inaccuracies or damage caused.

Taper Bushes - Metric

1008

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
9	0.13	3 x 1.4	3 x 1.8
10	0.13	3 x 1.4	3 x 1.8
11	0.12	4 x 1.8	4 x 2.5
12	0.12	4 x 1.8	4 x 2.5
14	0.11	5 x 2.3	5 x 3.0
15	0.11	5 x 2.3	5 x 3.0
16	0.10	5 x 2.3	5 x 3.0
18	0.10	6 x 2.8	6 x 3.5
19	0.09	6 x 2.8	6 x 3.5
20	0.09	6 x 2.8	6 x 3.5
22	0.08	6 x 2.8	6 x 3.5
24*	0.07	8 x 1.3*	8 x 4.0
25*	0.06	8 x 1.3*	8 x 4.0

1108

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
9	0.15	3 x 1.4	3 x 1.8
10	0.15	3 x 1.4	3 x 1.8
11	0.15	4 x 1.8	4 x 2.5
12	0.14	4 x 1.8	4 x 2.5
14	0.14	5 x 2.3	5 x 3.0
15	0.13	5 x 2.3	5 x 3.0
16	0.13	5 x 2.3	5 x 3.0
17	0.12	5 x 2.3	5 x 3.0
18	0.12	6 x 2.8	6 x 3.5
19	0.11	6 x 2.8	6 x 3.5
20	0.11	6 x 2.8	6 x 3.5
22	0.10	6 x 2.8	6 x 3.5
24	0.09	8 x 3.3	8 x 4.0
25	0.08	8 x 3.3	8 x 4.0
28*	0.06	8 x 1.3*	8 x 4.0

1210

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
11	0.26	4 x 1.8	4 x 2.5
12	0.26	4 x 1.8	4 x 2.5
14	0.25	5 x 2.3	5 x 3.0
15	0.25	5 x 2.3	5 x 3.0
16	0.24	5 x 2.3	5 x 3.0
18	0.23	6 x 2.8	6 x 3.5
19	0.23	6 x 2.8	6 x 3.5
20	0.22	6 x 2.8	6 x 3.5
22	0.21	6 x 2.8	6 x 3.5
24	0.19	8 x 3.3	8 x 4.0
25	0.19	8 x 3.3	8 x 4.0
28	0.16	8 x 3.3	8 x 4.0
30	0.15	8 x 3.3	8 x 4.0
32	0.14	10 x 3.3	10 x 5.0

1215

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
11	0.39	4 x 1.8	4 x 2.5
12	0.39	4 x 1.8	4 x 2.5
14	0.37	5 x 2.3	5 x 3.0
16	0.36	5 x 2.3	5 x 3.0
18	0.34	6 x 2.8	6 x 3.5
19	0.34	6 x 2.8	6 x 3.5
20	0.33	6 x 2.8	6 x 3.5
22	0.31	6 x 2.8	6 x 3.5
24	0.29	8 x 3.3	8 x 4.0
25	0.28	8 x 3.3	8 x 4.0
28	0.24	8 x 3.3	8 x 4.0
30	0.22	8 x 3.3	8 x 4.0
32	0.20	10 x 3.3	10 x 5.0

1310

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
14	0.31	5 x 2.3	5 x 3.0
16	0.30	5 x 2.3	5 x 3.0
18	0.29	6 x 2.8	6 x 3.5
19	0.28	6 x 2.8	6 x 3.5
20	0.28	6 x 2.8	6 x 3.5
22	0.26	5 x 2.8	6 x 3.5
24	0.25	8 x 3.3	8 x 4.0
25	0.25	8 x 3.3	8 x 4.0
28	0.22	8 x 3.3	8 x 4.0
30	0.20	8 x 3.3	8 x 4.0
32	0.18	10 x 3.3	10 x 5.0
35	0.16	10 x 3.3	10 x 5.0

1610

Bore	Weight kg †	Keyseat Bush	Keyseat Shaft
14	0.38	5 x 2.3	5 x 3.0
15	0.37	5 x 2.3	5 x 3.0
16	0.37	5 x 2.3	5 x 3.0
18	0.36	6 x 2.8	6 x 3.5
19	0.35	6 x 2.8	6 x 3.5
20	0.35	6 x 2.8	6 x 3.5
22	0.33	6 x 2.8	6 x 3.5
24	0.32	8 x 3.3	8 x 4.0
25	0.31	8 x 3.3	8 x 4.0
28	0.29	8 x 3.3	8 x 4.0
30	0.27	8 x 3.3	8 x 4.0
32	0.26	10 x 3.3	10 x 5.0
35	0.22	10 x 3.3	10 x 5.0
38	0.19	10 x 3.3	10 x 5.0
40	0.18	12 x 3.3	12 x 5.0
42	0.16	12 x 3.3	12 x 5.0

† Net weight including screws.

Keyways are in accordance with BS4235, Part 1, 1972, DIN6885 and conform to ISO recommendations with the exception of those marked* which are shallower.

Depth of key measured at centre.

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