

ROLLERS

SERIES 3500

Fixed drive conveyor roller



Application area

Driven unit handling conveying, such as transport of cardboards, containers, barrels or tires.

Low-noise

The use of polyamide drive heads results in very quiet running.

Lateral loading

The tube ends are rounded, thereby allowing materials to be easily moved on from the side. Axial forces are removed through ball bearings and seals.

Robust construction

An axial fixation of the bearing assembly (bearing housing, ball bearing, seal) on the non-drive side can be accomplished in several ways. For the design with steel tube, the bearing assembly is pressed into the tube and then flanged. For the design with PVC tube, it is fitted with a groove inside the tube in which the press-in edge of the bearing housing engages. For the designs with PolyVee and round belt, the drive bearing assembly is also pressed into the tube and then flanged.

Modular construction

With a permanently installed bearing housing for a tube diameter of 50 and 60 mm, insertable polyamide drive heads, such as sprocket, toothed belt and flat belt heads, are interchangeable and can also be exchanged with friction heads. Numerous drive versions are available with flat, PolyVee, round or toothed belts as well as chains.

• Round belt drive head

With the round belt drive head, the drive section is separated from the conveying section, so that conveying goods cannot be shifted due to batching belts. Since the drive head has a higher friction because of grooves in the metal tube, the result is a higher conveyance of the round belts. If the round belts should slip because of the application, then the wear of the belts on a round belt drive head is higher.

• PolyVee drive head

The nine grooves of the drive head allow the use of 2-rib, 3-rib or 4-rib PolyVee belts. Compared with a round belt, the use of a 2-rib belt allows transferring approximately twice the torque.





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Technical data

General technical data	
Platform	1700
Max. load capacity	2000 N
Max. conveyor speed	2.0 m/sec (0.5 m/sec with chain)
Temperature range	<p>−28 to +40 °C (rollers with toothed belt drive −5 to +40 °C)</p> <p>For rollers with PolyVee or round belt drive head in deep freeze area, oiled ball bearings are recommended.</p> <p>PVC tube:</p> <ul style="list-style-type: none">- With increased ambient temperature (from +30 °C) and high continuous static load over hours, a permanent deformation of the rollers cannot be ruled out.- Minimum temperature: −5 °C
Material	
Tube	<p>Zinc-plated steel, stainless steel, aluminum</p> <p>PVC:</p> <p>RAL7030 (stone gray)</p> <p>RAL5015 (sky blue) for tubes with Ø 50 mm</p>
Shaft	Uncoated steel, zinc-plated steel, stainless steel; tapered shaft-shuttle: Polyamide (antistatic design)
Bearing housing	Polyamide, RAL9005 (jet black)
Drive head	<p>Polyamide, RAL9005 (jet black)</p> <p>Polyoxymethylene, RAL9005 (jet black)</p> <p>Steel</p>
Seal	Polypropylene on non-drive side and polyamide on drive side each in RAL1021 (rape yellow)
Bearing version	Precision steel ball bearing 6002 2RZ, precision stainless steel ball bearing 6002 2RZ, bearing play each C3

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Design versions

Tube sleeves	PVC sleeve (page 23) PU sleeve (page 25) Lagging (page 26)
Anti-static version	(< 10 ⁶ Ω) Standard design for rollers with grooves or tube sleeves, not for PVC tube
Special tube surface treatment	Carbonitriding
Lubrication options for ball bearing	Greased for an ambient temperature from −5 to +40 °C (standard) Oiled for an ambient temperature from −28 to +20 °C
Shafts	The following are available in addition to the variants listed in the load capacity tables: <ul style="list-style-type: none"> • With spring on both sides • With variable length • Different design of both shaft ends
Tube	The following are available in addition to the variants listed in the load capacity tables: <ul style="list-style-type: none"> • With flanges welded on
Drives	The following are available in addition to the variants listed in the load capacity tables: <ul style="list-style-type: none"> • The technopolymer drive heads for round, PolyVee and toothed belts can be designed with an additional fixation for temperature-sensitive applications (deep freeze applications). This fixation is located inside the roller and creates a form-fit torque transfer between tube and drive head. Hence, damages to conveying goods or collecting adhesive tape at the outside of interfering corners is being avoided.
Noise reduction	For tube with Ø 50 mm

Load capacities of series 3500 with screw-connected installation

The load capacity table refers to a temperature range of +5 to +40 °C.
The maximum static load at −28 °C to −6 °C measures 350 N.

Valid for the following shaft designs: female thread or male thread.

Bearing: 6002 2RZ.

Tube material	Ø Tube/ thickness [mm]	Drive element	Ø Shaft [mm]	Maximum static load [N] for installation length [mm]						
				200	400	600	800	1000	1200	1400
Aluminum	50 x 1.5	PolyVee drive head	12, 14	350	350	350	350	350	255	190
		Round belt drive head	12, 14	350	350	350	350	350	255	190
PVC	50 x 2.8	Polymer sprocket head 1/2", T14	12	1060	185	75	40	–	–	–
		Polymer double sprocket head 1/2", T14		935	215	80	45	–	–	–
		Polymer sprocket head 1/2", T9 and T11	14	300	185	75	40	–	–	–
		Polymer sprocket head 1/2", T14		1060	185	75	40	–	–	–
		Polymer double sprocket head 1/2", T14		1475	215	80	45	–	–	–
	63 x 3	Polymer sprocket head 1/2", T14	14	2100	410	165	90	–	–	–
		Polymer double sprocket head 1/2", T14		1485	470	180	95	–	–	–



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Tube material	Ø Tube/ thickness [mm]	Drive element	Ø Shaft [mm]	Maximum static load [N] for installation length [mm]						
				200	400	600	800	1000	1200	1400
Steel	40 x 1.5	Polymer double sprocket head 1/2", T14	12	800	770	685	655	640	630	620
		Polymer sprocket head 1/2", T9	14	300	300	300	300	300	300	300
		Polymer toothed belt drive head 8, T18		800	800	800	800	800	800	600
Steel	50 x 1.5	Polymer sprocket head 1/2", T14	12	1320	975	915	885	870	830	600
		Polymer double sprocket head 1/2", T14		935	770	685	655	640	630	620
		PolyVee drive head		350	350	350	350	350	350	350
		Round belt drive head		350	350	350	350	350	350	350
		Polymer flat belt drive head 38 mm	14	2000	1510	1405	1360	1220	830	601
		Polymer sprocket head 1/2", T9 and T11		300	300	300	300	300	300	300
		Polymer sprocket head 1/2", T13 and T14		1500	1500	1450	1405	1215	825	600
		Polymer double sprocket head 3/8", T20		1500	1500	1450	1405	1215	825	600
		Polymer toothed belt drive head 8, T18		1500	1500	1450	1405	1215	825	600
		Polymer double sprocket head 1/2", T14		1485	1222	1090	1040	1015	860	620
		PolyVee drive head		350	350	350	350	350	350	350
		Round belt drive head		350	350	350	350	350	350	350
		Welded steel sprocket head 1/2", T14		2000	2000	2000	1760	1120	775	565
		Welded steel double sprocket head 1/2", T14		2000	2000	2000	1760	1120	775	565
Steel	60 x 1.5	Polymer sprocket head 1/2", T14	12	1320	975	915	885	870	860	855
		Polymer double sprocket head 1/2", T14		935	770	685	655	640	630	620
		Polymer flat belt drive head 38 mm	14	2000	1510	1405	1360	1340	1325	1055
		Polymer sprocket head 1/2", T9 and T11		300	300	300	300	300	300	300
		Polymer sprocket head 1/2", T14		1500	1500	1450	1405	1385	1370	1050
		Polymer double sprocket head 3/8", T20		1500	1500	1450	1405	1385	1370	1050
		Polymer toothed belt drive head 8, T18		1500	1500	1450	1405	1385	1370	1050
		Polymer double sprocket head 1/2", T14		1485	1220	1090	1040	1015	1000	990
		Welded steel sprocket head 1/2", T14		2000	2000	2000	2000	1960	1355	990
		Welded steel double sprocket head 1/2", T14		2000	2000	2000	2000	1960	1355	990
Steel	60 x 2	Polyamide PolyVee drive head Ø 43 mm	14	550	550	550	550	550	550	550
		Welded steel PolyVee drive had Ø 56 mm		2000	2000	2000	2000	2000	1750	1280
		Welded steel double sprocket head 5/8", T13		2000	2000	2000	2000	2000	1750	1280

T = Number of teeth

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Load capacities of series 3500 with loose installation

The load capacity table refers to a temperature range of +5 to +40 °C.
The maximum static load at -28 °C to -6 °C measures 350 N.

Bearing: 6002 2RZ.

Tube material	Ø Tube/ thickness [mm]	Shaft design	Drive element	Ø Shaft [mm]	Maximum static load [N] for installation length						
					200	400	600	800	1000	1200	1400
Steel	50 x 1.5	Spring-loaded shaft; fixed shaft; flatted shaft	PolyVee drive head	11 HEX	350	350	350	350	350	350	350
			Round belt drive head		350	350	350	350	350	350	350
	50 x 1.5	Tapered shaft-shuttle	PolyVee drive head	11 TH	350	350	350	350	350	350	350
			Round belt drive head		350	350	350	350	350	350	350
	60 x 2	Spring-loaded shaft; fixed shaft; flatted shaft	PolyVee drive head	11 HEX	550	550	550	550	550	550	550
			Round belt drive head		550	550	550	550	550	550	550

HEX = hexagon
TH = tapered hexagon



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Dimensions

A sufficient axial play is already taken into account, so that the actual lane width between side profiles is required. The dimensions of the conveyor roller depend on the shaft version and the drive element.

Ordering dimensions for tube sleeves, e.g. PVC sleeves, see page 24, and for flanges see page 27.

RL = Reference length/ordering length

EL = Installation length, inside diameter between side profiles

AGL = Total length of shaft

U = Usable tube length: Length without bearing housing and for flanged metal tube without length of flanging

Ø Tube [mm]	Tube material	Ø Shaft [mm]	Drive element	EL [mm]	AGL [mm]	U [mm]
50 x 1.5	Aluminum	12, 14	PolyVee, round belt drive head	RL + 36	RL + 36	RL - 23
50 x 2.8	PVC	12	Polymer sprocket head 1/2", T14	RL + 40	RL + 40	RL - 12
			Polymer double sprocket head 1/2", T14	RL + 62	RL + 62	
		14	Polymer sprocket head 1/2", T9, T11 and T14	RL + 40	RL + 40	
			Polymer double sprocket head 1/2", T14	RL + 62	RL + 62	
63 x 3	PVC	14	Polymer sprocket head 1/2", T14	RL + 40	RL + 40	RL - 12
			Polymer double sprocket head 1/2", T14	RL + 62	RL + 62	
40 x 1.5	Steel	12	Polymer double sprocket head 1/2", T14	RL + 62	RL + 62	RL - 18
		14	Polymer sprocket head 1/2", T9 and T11	RL + 40	RL + 40	
			Polymer toothed belt drive head T8, T18			
50 x 1.5	Steel	12	Polymer sprocket head 1/2", T14	RL + 40	RL + 40	RL - 19
			Polymer double sprocket head 1/2", T14	RL + 62	RL + 62	
			PolyVee, round belt drive head	RL + 36	RL + 36	
		14	Polymer flat belt drive head 38 mm	RL + 40	RL + 40	RL - 19
			Polymer sprocket head 1/2", T9, T11, T13 and T14			
			Polymer double sprocket head 3/8", T20			
			Polymer toothed belt drive head 8, T18			
			Polymer double sprocket head 1/2", T14	RL + 62	RL + 62	
			PolyVee, round belt drive head	RL + 36	RL + 36	
			Welded steel sprocket head 1/2", T14	RL + 40	RL + 40	
			Welded steel double sprocket head 1/2", T14	RL + 62	RL + 62	

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Ø Tube [mm]	Tube material	Ø Shaft [mm]	Drive element	EL [mm]	AGL [mm]	U [mm]
60 x 1.5	Steel	12	Polymer sprocket head 1/2", T14	RL + 40	RL + 40	RL – 19
			Polymer double sprocket head 1/2", T14	RL + 62	RL + 62	
		14	Polymer flat belt drive head 38 mm	RL + 40	RL + 40	
			Polymer sprocket head 1/2", T9, T11 and T14			
			Polymer double sprocket head 3/8", T20			
			Polymer toothed belt drive head 8, T18			
			Polymer double sprocket head 1/2", T14	RL + 62	RL + 62	
			Welded steel sprocket head 1/2", T14	RL + 40	RL + 40	
			Welded steel double sprocket head 1/2", T14	RL + 62	RL + 62	
60 x 2	Steel	14	Polyamide PolyVee drive head Ø 43 mm	RL + 36	RL + 36	RL – 25
			Welded steel PolyVee drive had Ø 56 mm			RL – 26
			Welded steel double sprocket head 5/8", T13	RL + 62	RL + 62	

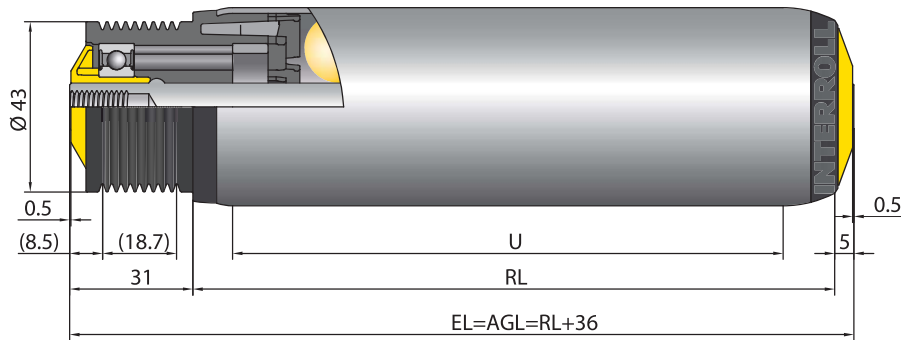
T = Number of teeth



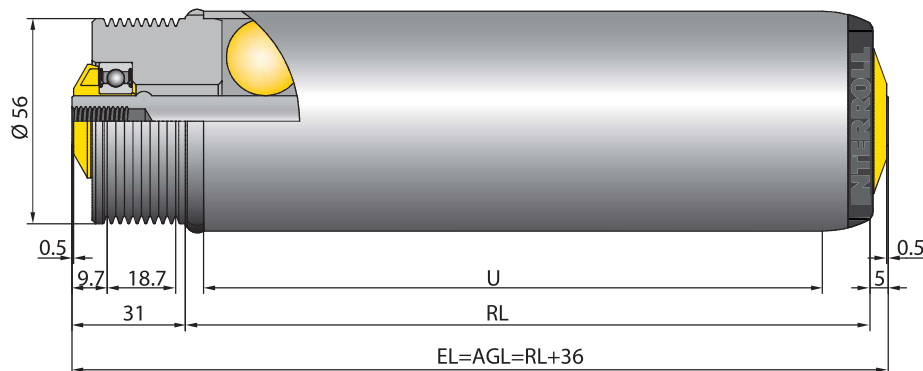
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Fixed drive conveyor roller

PolyVee drive head and female threaded shaft



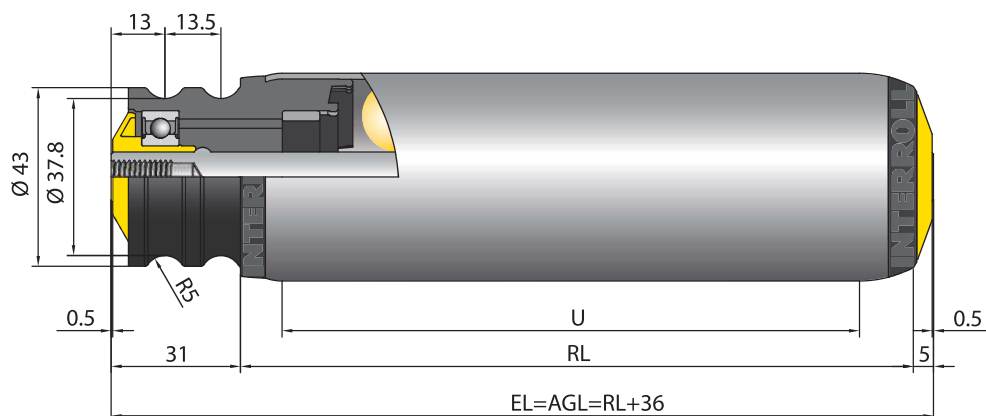
Welded steel PolyVee drive head



Can be combined with the EC5000 $\text{Ø } 60$ mm and steel PolyVee drive head

- PolyVee belt see page 178
- PolyVee tensioning device see page 179
- PolyVee finger guard see page 179

Round belt drive head and female threaded shaft



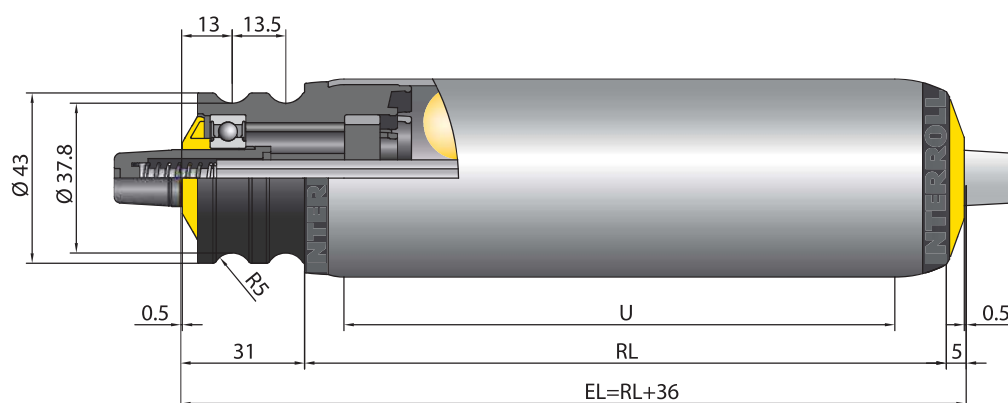
ROLLERS

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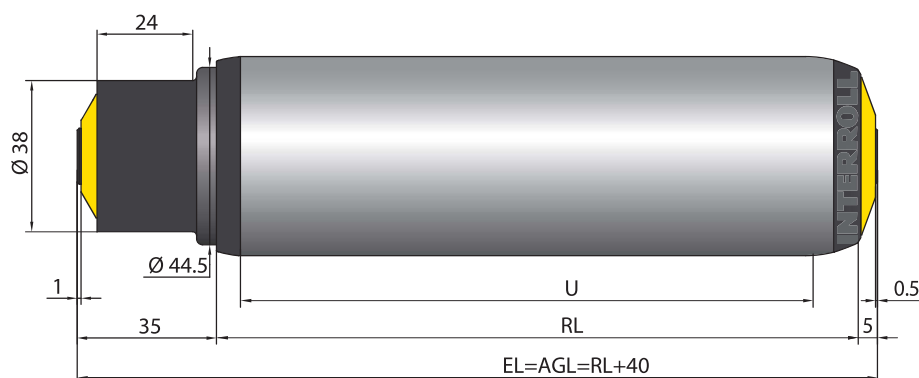
Fixed drive conveyor roller



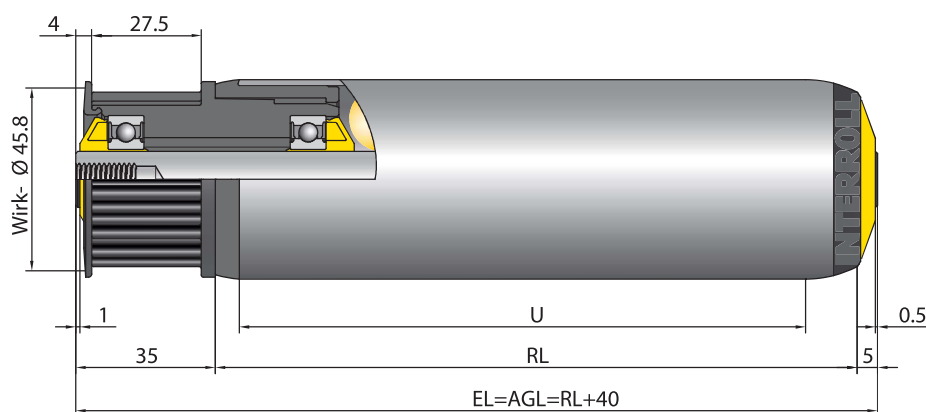
Round belt drive head and tapered shaft-shuttle



Flat belt drive head and female threaded shaft



Toothed belt drive head (8 pitch and 18 teeth)



Interroll recommends a max. belt width of 12 mm and a poly chain GT gearing.

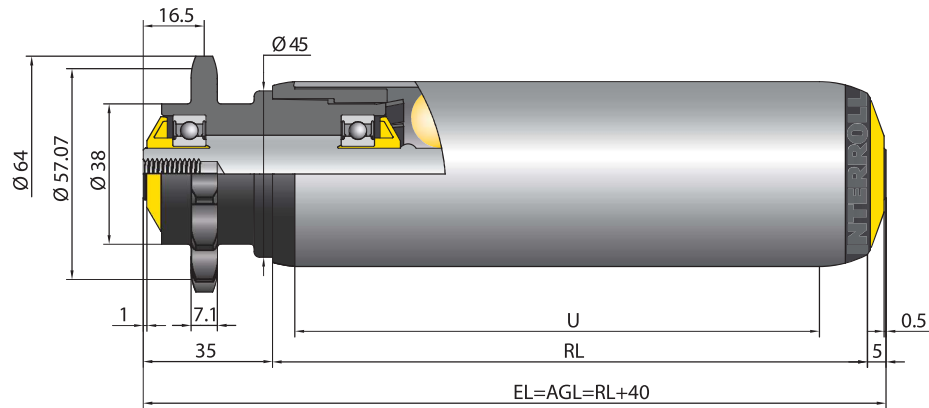


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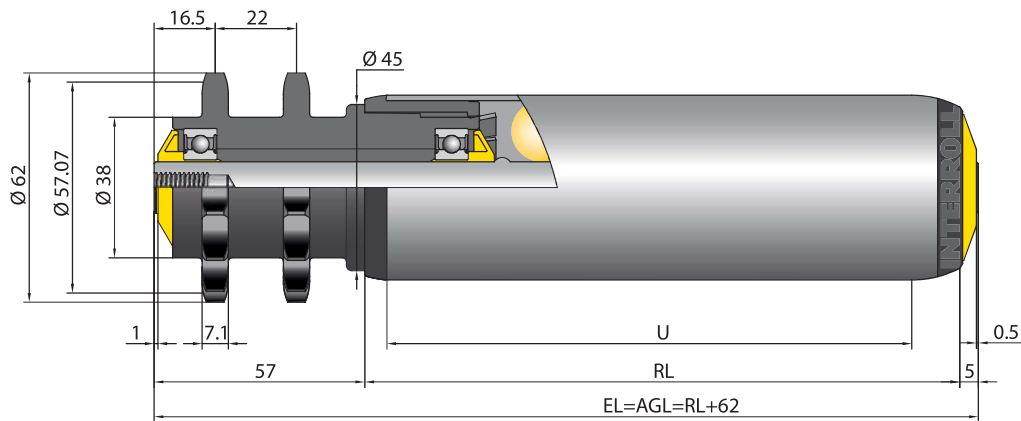
Fixed drive conveyor roller



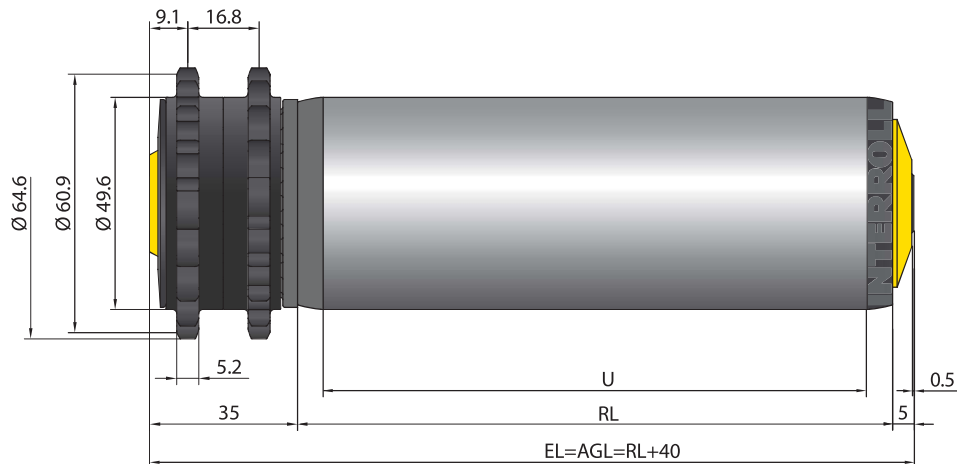
1/2" polymer sprocket head with 14 teeth



1/2" polymer double sprocket head with 14 teeth



3/8" polymer double sprocket head with 20 teeth

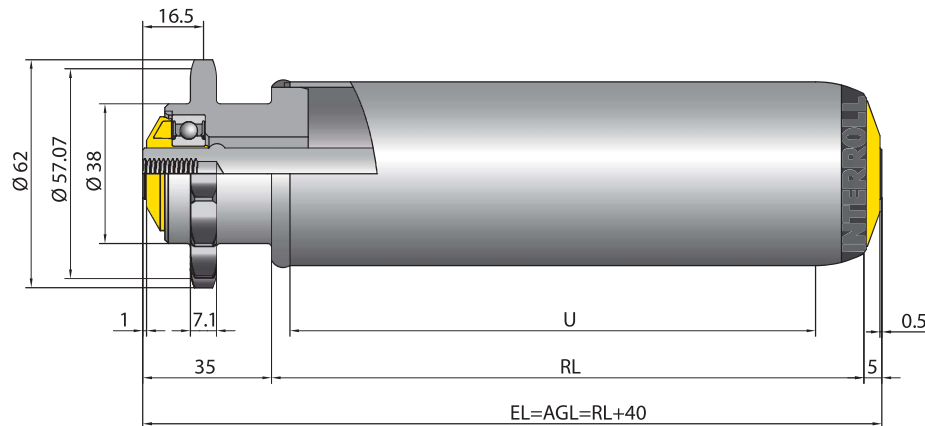




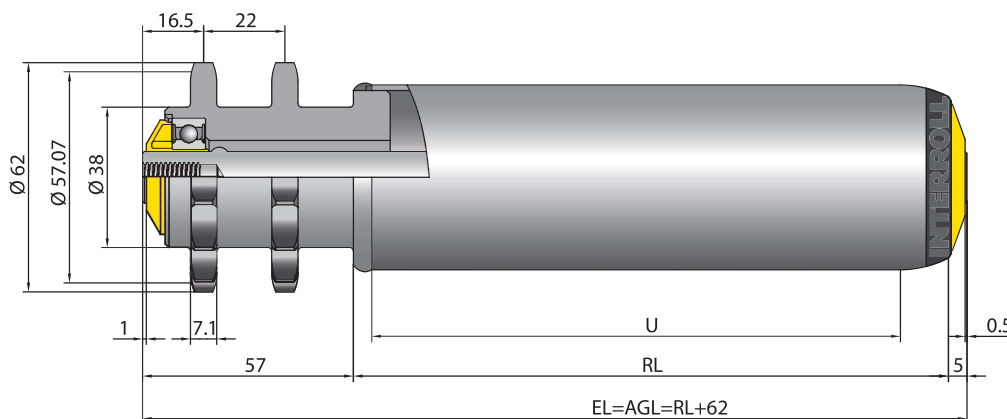
ROLLERS SERIES 3500

Fixed drive conveyor roller

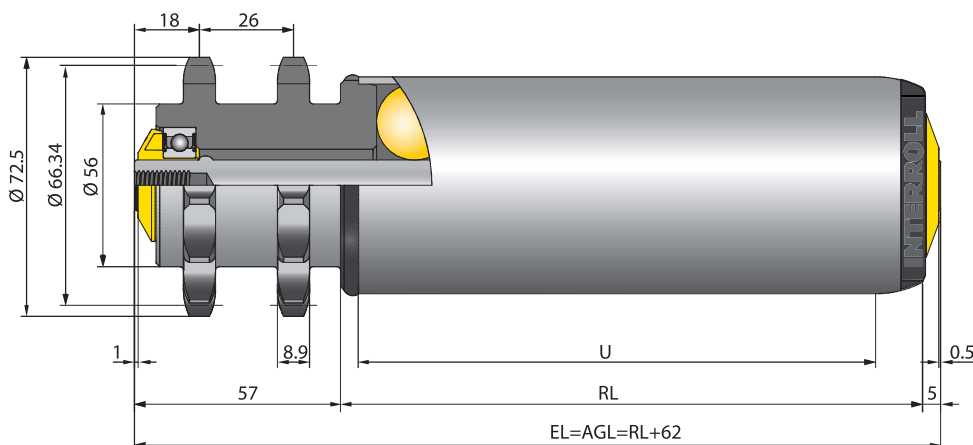
Welded 1/2" steel sprocket head with 14 teeth



Welded 1/2" steel double sprocket head with 14 teeth



Welded 5/8" steel double sprocket head with 13 teeth



Can be combined with the EC5000 Ø 60 mm and steel double sprocket head

ROLLERS

SERIES 3500 HEAVY

Fixed drive conveyor roller



Application area

Particularly suited for driven transport of heavy materials that require a small roller pitch, such as pallets and steel containers.

Very robust design

Welded steel sprockets and steel tube with a dimension of 60 x 3 mm enable reaching a high mechanical stability of the conveyor roller. To achieve a high axial load capacity, the bearing housing opposite of the drive side is not only pressed into the tube, but also flanged.

High load capacity

A stable, continuous female threaded shaft with Ø 17 mm ensures a high degree of reinforcement of the conveyor. Reinforced precision ball bearings of type 6003 are used. A corresponding small roller pitch is possible for the transport of very heavy goods.

High corrosion protection

After the welding process, the components consisting of tube, sprockets and flanges are individually zinc-plated, thereby achieving a high corrosion protection.

Lateral loading

The tube ends opposite the drive side are rounded, thereby allowing materials to be easily moved on from the side. Axial forces are removed through ball bearings and seals.





ROLLERS

SERIES 3500 HEAVY

Fixed drive conveyor roller

Technical data

General technical data	
Platform	1700
Max. load capacity	3000 N
Max. conveyor speed	0.5 m/s
Anti-static version	Yes (via sprocket head)
Temperature range	−5 to +40 °C
Material	
Tube	Zinc-plated steel, stainless steel
Shaft	Uncoated steel, zinc-plated steel, stainless steel
Bearing housing	Polyamide, RAL9005 (jet black)
Drive head	Uncoated steel, zinc-plated steel, stainless steel
Seal	Polyamide on drive side in RAL1021 (rape yellow)
Bearing version	Precision steel ball bearing 6003 2RZ, precision stainless steel ball bearing 6003 2RZ, bearing play each C3, greased

Design versions

Tube sleeves	PVC sleeve (page 23) PU sleeve (page 25) Lagging (page 26)
Anti-static version	(<10 ⁶ Ω) Standard design for rollers with grooves or tube sleeves
Tube	The following are available in addition to the variants listed in the load capacity tables: <ul style="list-style-type: none">• With flanges welded on

Load capacities of series 3500 heavy with screw-connected installation

The load capacity table refers to a temperature range of +5 to +40 °C.
Valid for the following shaft designs: female thread or male thread.

Bearing: 6003 2RZ.

Tube material	Ø Tube/ thickness [mm]	Drive element	Ø Shaft [mm]	Maximum static load [N] for installation length [mm]					
				200	900	1000	1100	1300	1500
Steel	60 x 3	Welded steel sprocket head 1/2", T14	17	3000	3000	3000	3000	2135	1600
		Welded steel sprocket head 5/8", T13		3000	3000	3000	3000	2135	1600
		Welded steel double sprocket head 1/2", T14		3000	3000	3000	3000	2135	1600
		Welded steel double sprocket head 5/8", T13		3000	3000	3000	3000	2135	1600

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SERIES 3500 HEAVY

Fixed drive conveyor roller



T = Number of teeth

Dimensions

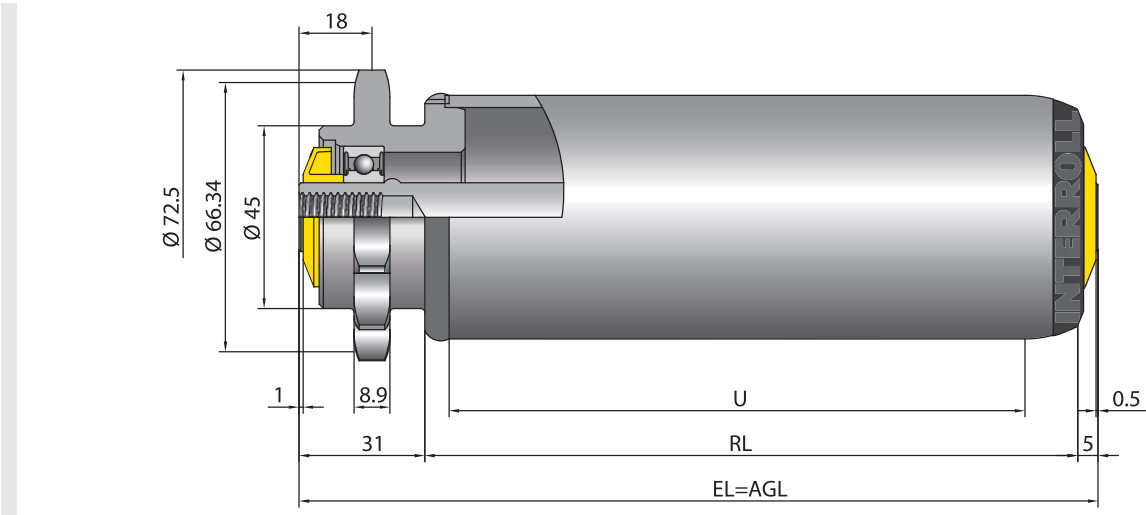
A sufficient axial play is already taken into account, so that the actual lane width between side profiles is required. The dimensions of the conveyor roller depend on the shaft version and the drive element.
Ordering dimensions for tube sleeves, e.g. PVC sleeves, see page 24, and for flanges see page 27.

- RL = Reference length/ordering length
- EL = Installation length, inside diameter between side profiles
- AGL = Total length of shaft
- U = Usable tube length: Length without bearing housing and for flanged metal tube without length of flanging

Ø Tube [mm]	Tube material	Ø Shaft [mm]	Drive element	EL [mm]	AGL [mm]	U [mm]
60 x 3	Steel	17	Welded steel sprocket head 1/2", T14	RL + 40	RL + 40	RL - 23
			Welded steel sprocket head 5/8", T13	RL + 36	RL + 36	
			Welded steel double sprocket head 1/2", T14	RL + 62	RL + 62	
			Welded steel double sprocket head 5/8", T13			

T = Number of teeth

Welded 5/8" steel sprocket head with 13 teeth



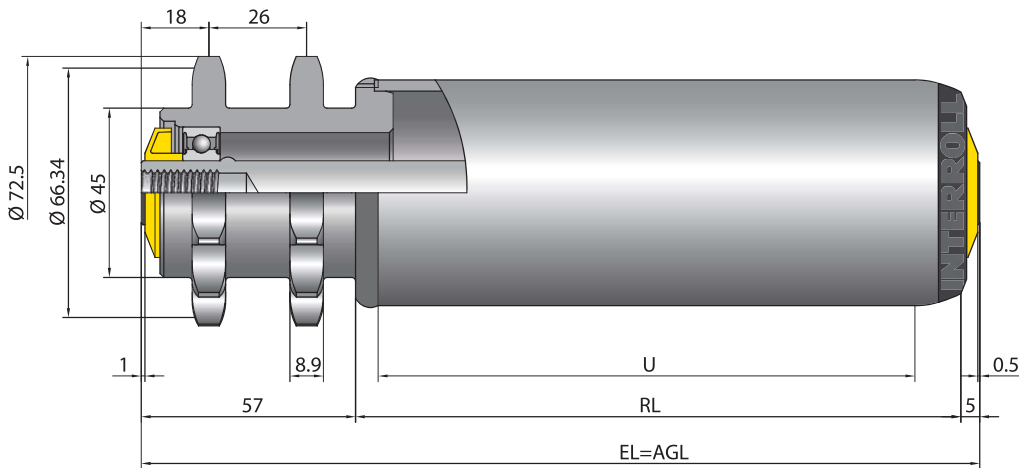


ROLLERS

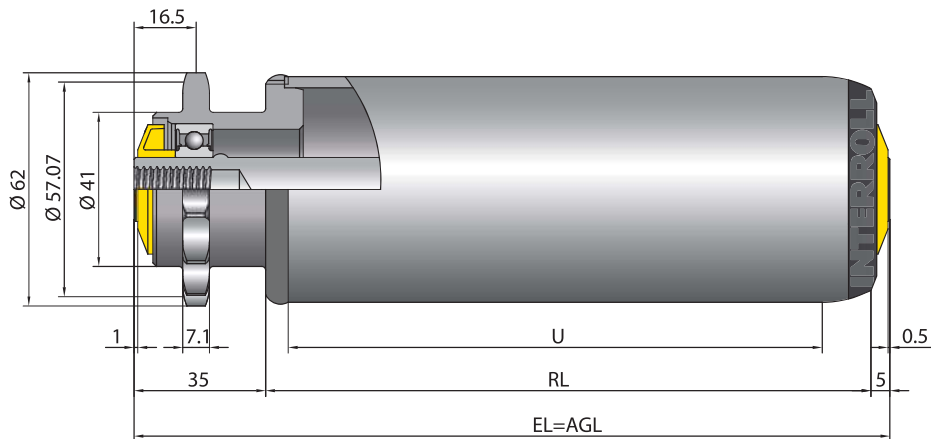
SERIES 3500 HEAVY

Fixed drive conveyor roller

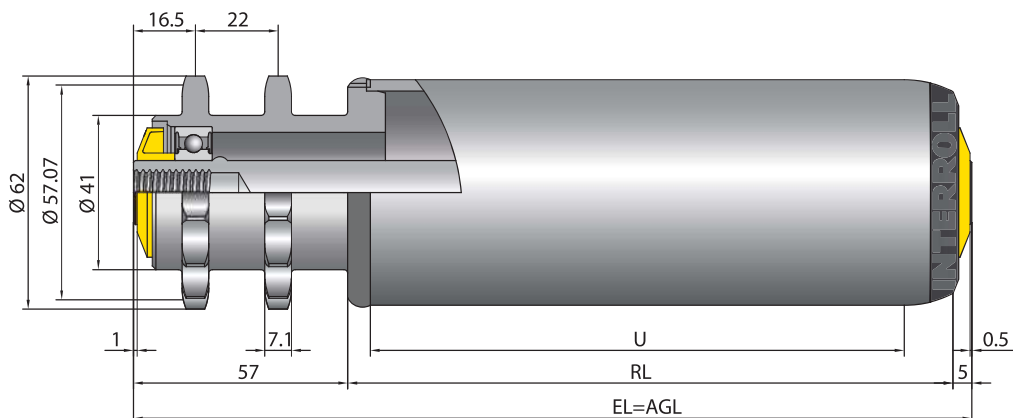
Welded 5/8" steel double sprocket head with 13 teeth



Welded 1/2" steel sprocket head with 14 teeth



Welded 1/2" steel double sprocket head with 14 teeth



ROLLERS

SERIES 3800 LIGHT

Friction conveyor roller

Double friction conveyor roller



Application area

Transporting and accumulating unit handling conveyor systems, such as lightweight cardboards and containers. Also suitable for implementing buffer sections and for use in the packaging industry.

Numerous drive types

Various drive variants are available. The rollers can optionally be driven with flat or round belts as well as chains with a pitch of 3/8". Wrapping or tangential chain drive is possible.

Low-noise

The flat belt drive head made of polyamide ensures very quiet running.

Low roller pitches

Small roller pitches for transporting small materials can also be implemented.

Weight-dependent

Conveyance as well as accumulation pressure depend on the weight of the materials.

Two-sided friction coupling

For the double friction roller variant, the two-sided friction couplings are connected with each other by an internal tube. Positioning materials of different widths to the friction side are not required in this case.

Note: Please read the additional important information about the use of the friction roller in the planning section, Friction rollers.



ROLLERS

SERIES 3500 LIGHT

Fixed drive conveyor roller



Load capacities of series 3500 light

The load capacity table refers to a temperature range of +5 to +40 °C.
Valid for the following shaft designs: female thread or male thread.

Bearing: 689 2Z.

Tube material	Ø Tube/ thickness [mm]	Drive element	Ø Shaft [mm]	Maximum static load [N] for installation length		
				200	400	600
Steel	30 x 1.2	Welded steel sprocket head 3/8", T12	8	150	150	150
		Welded steel double sprocket head 3/8", T12	8	150	150	150

T = Number of teeth

Dimensions

A sufficient axial play is already taken into account, so that the actual lane width between side profiles is required. The dimensions of the conveyor roller depend on the shaft version and the drive element.
Ordering dimensions for tube sleeves, e.g. PVC sleeves, see page 24.

- RL = Reference length/ordering length
EL = Installation length, inside diameter between side profiles
AGL = Total length of shaft
U = Usable tube length: Length without bearing housing and for flanged metal tube without length of flanging

Ø Tube [mm]	Tube material	Ø Shaft [mm]	Drive element	EL [mm]	AGL [mm]	U [mm]
30 x 1.2	Steel	8	Welded steel sprocket head 3/8", T12	RL + 28	RL + 28	RL - 21
			Welded steel double sprocket head 3/8", T12	RL + 48	RL + 48	

T = Number of teeth

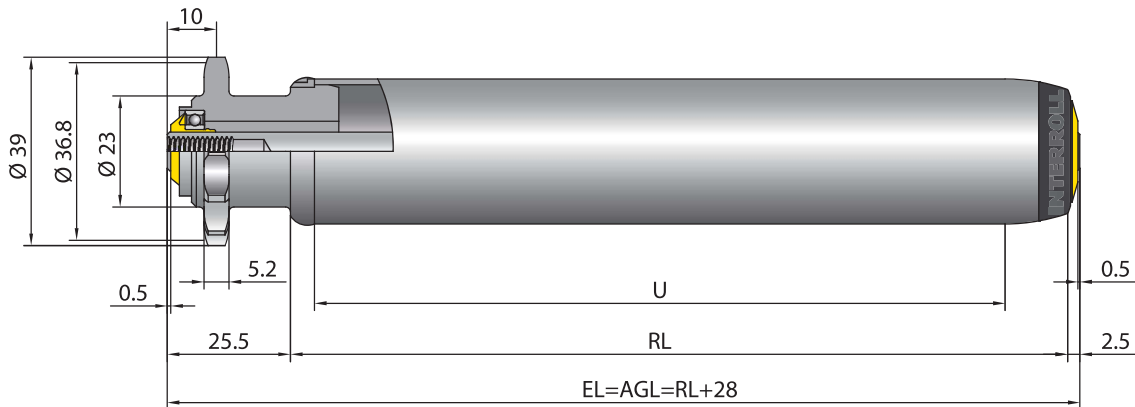


ROLLERS

SERIES 3500 LIGHT

Fixed drive conveyor roller

3/8" steel sprocket head with 12 teeth



3/8" steel double sprocket head with 12 teeth

